

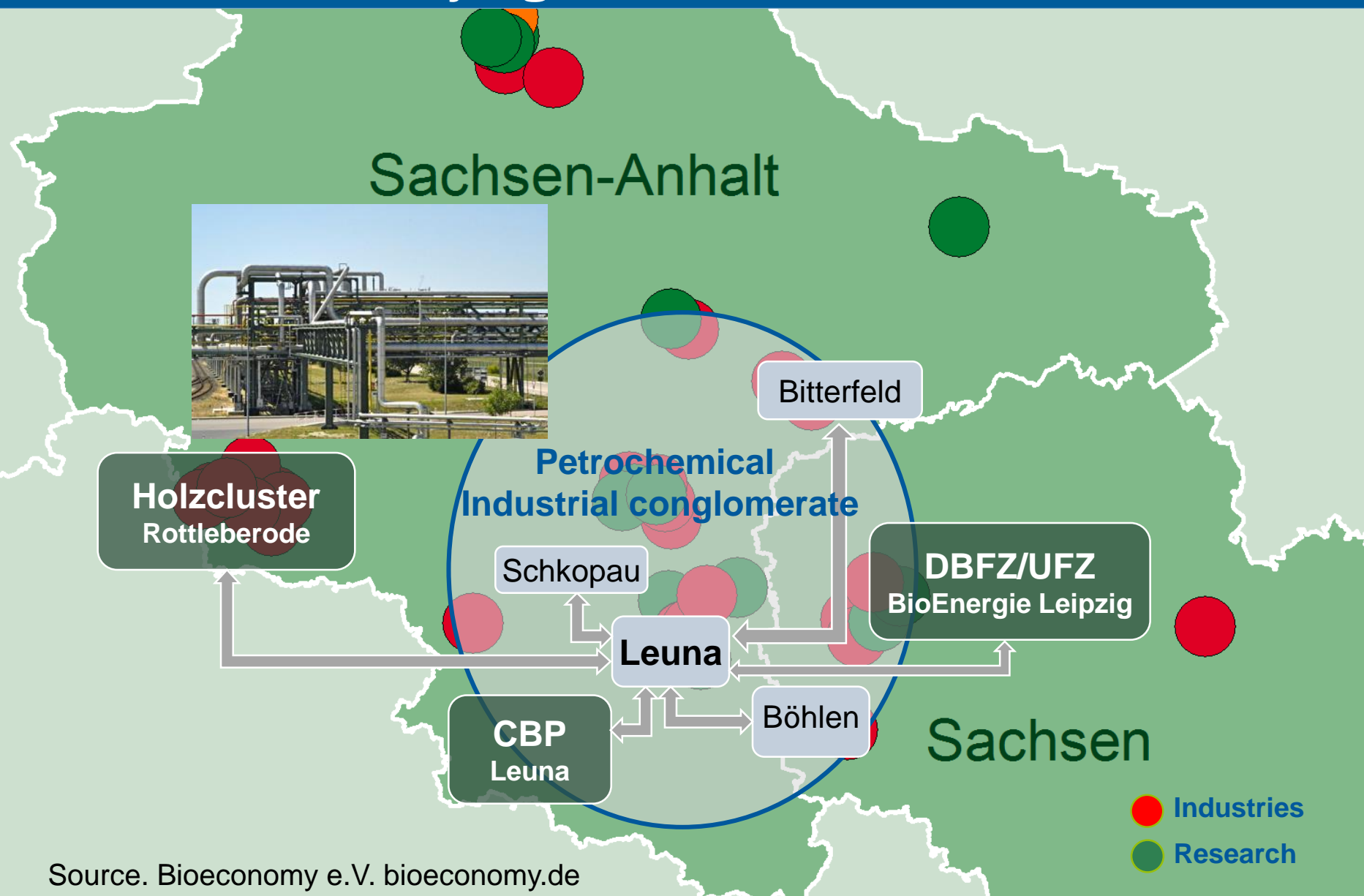
Results 2 - MCDA

Assessment tools for sustainability monitoring of bioeconomy networks



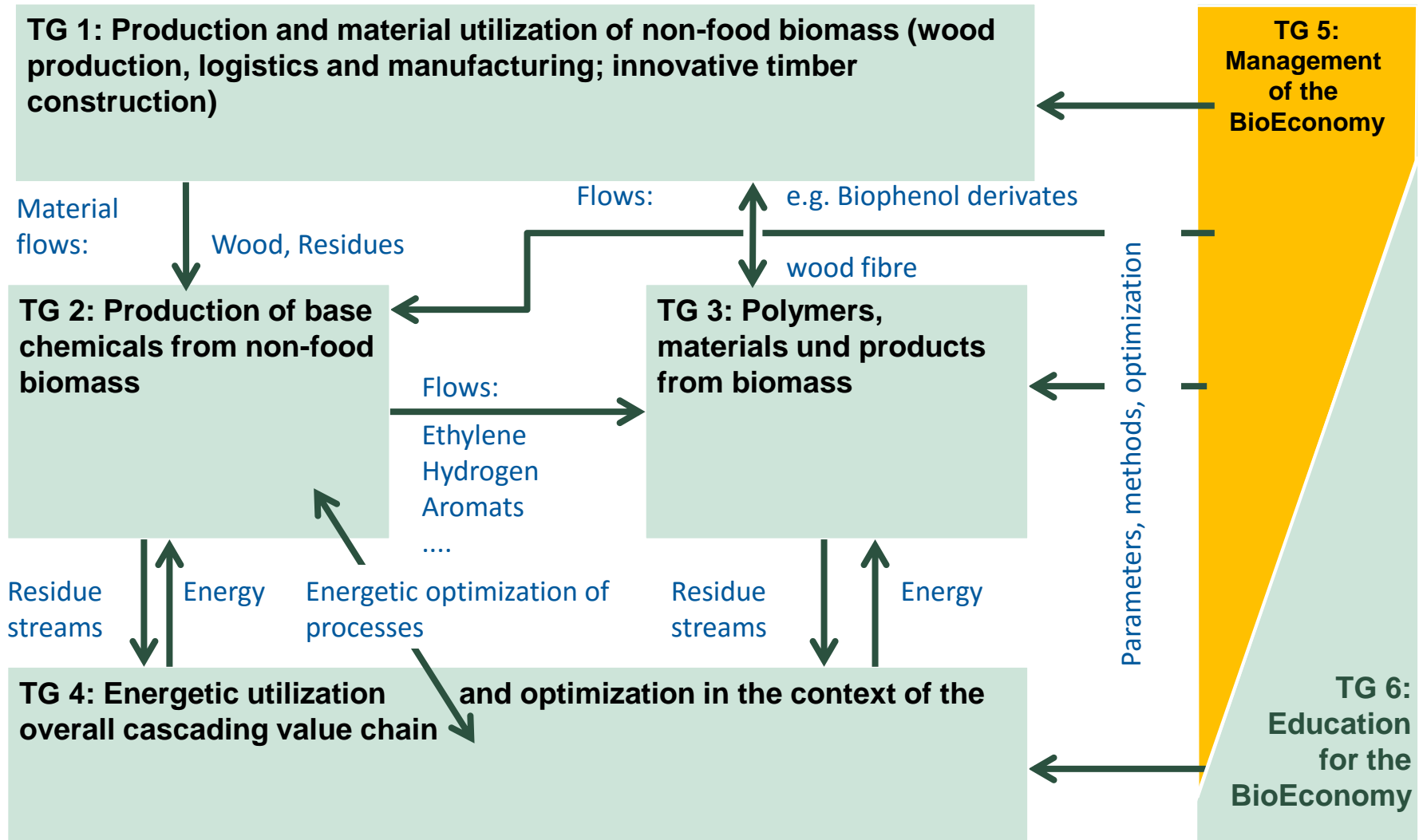


1. Motivation (I): Cross-sectoral cooperation with in a bioeconomy region



Source. Bioeconomy e.V. bioeconomy.de

1. Motivation (II): Integration of energy and material flows along value chains



Source: Cluster BioEconomy

1. Motivation (III): Levering sustainability potentials of bio-based products before entering the market

Product group 1: Engineered wood products

Products:

Laminated veneer lumber

Glulam timber

Cross-laminated timber

Wood fibre boards

Product group 2 : Wood-based platform chemicals and polymers

Products:

Lignin-based Foams

Lignin-based Resins

Cellulose-based Olephines

Other bio-based polymers (e.g. PLA)

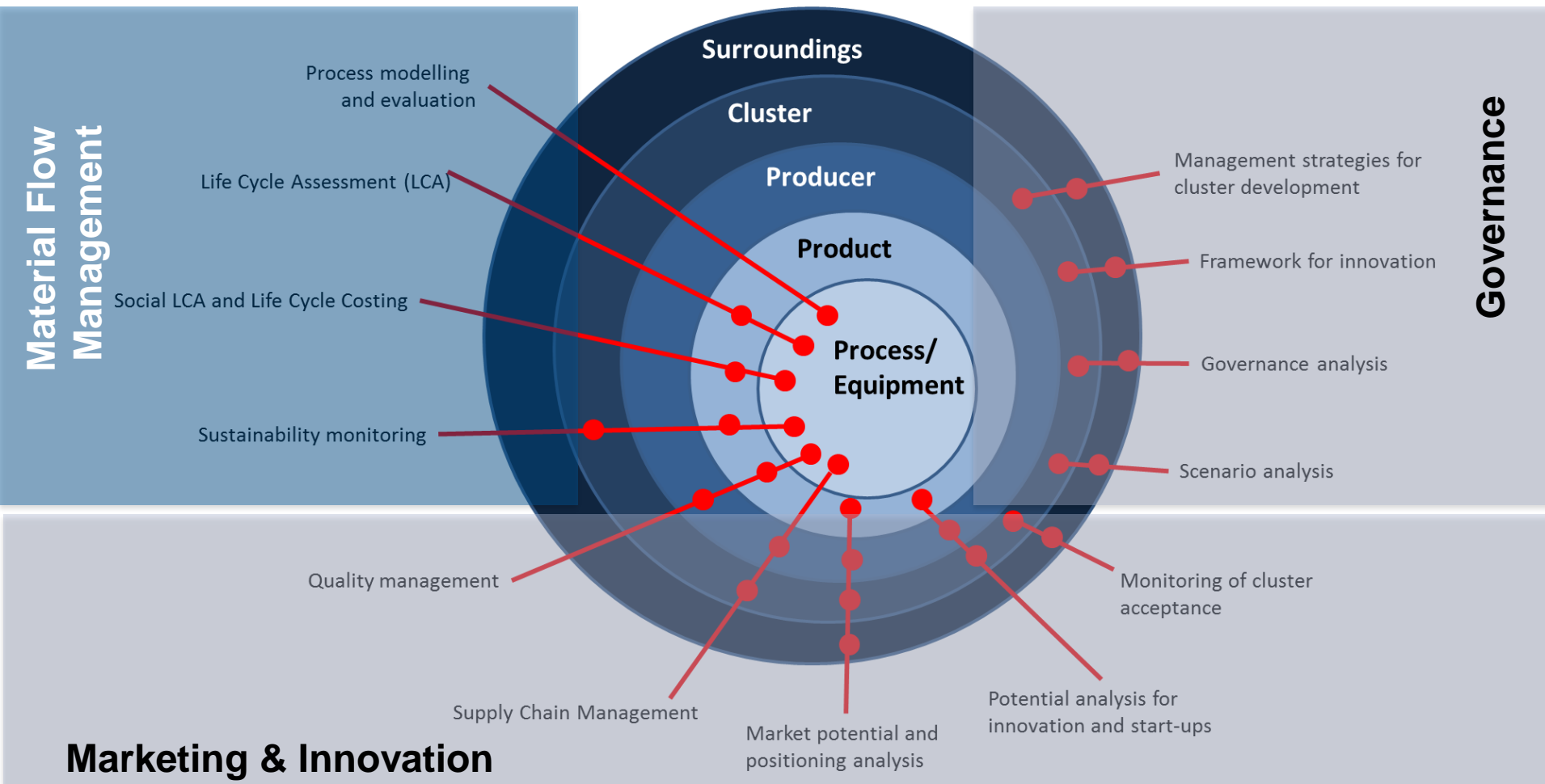
Product group 3 : Wood-based composites

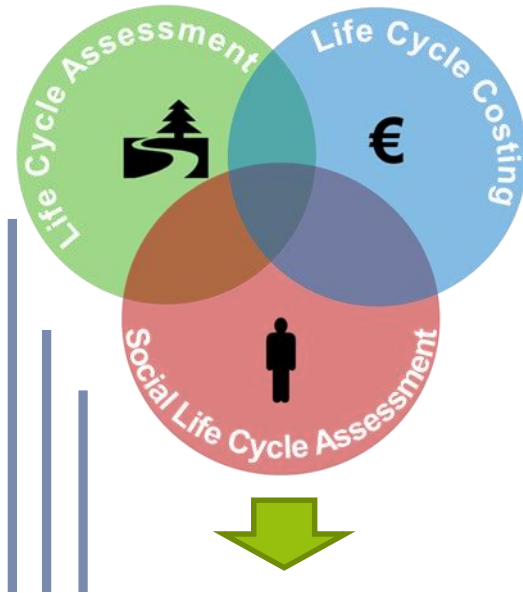
Products:

Composite materials (structural elements)

Wood-Plastic-Composites (non-structural elements)

Accompanying Research





Goal:

- Development of a monitoring system for portfolio management with selected key performance indicators
- Establishment of a sustainability index for value-added networks within a bioeconomy region
- Identification of trade-offs between decision alternatives

Operationalization:

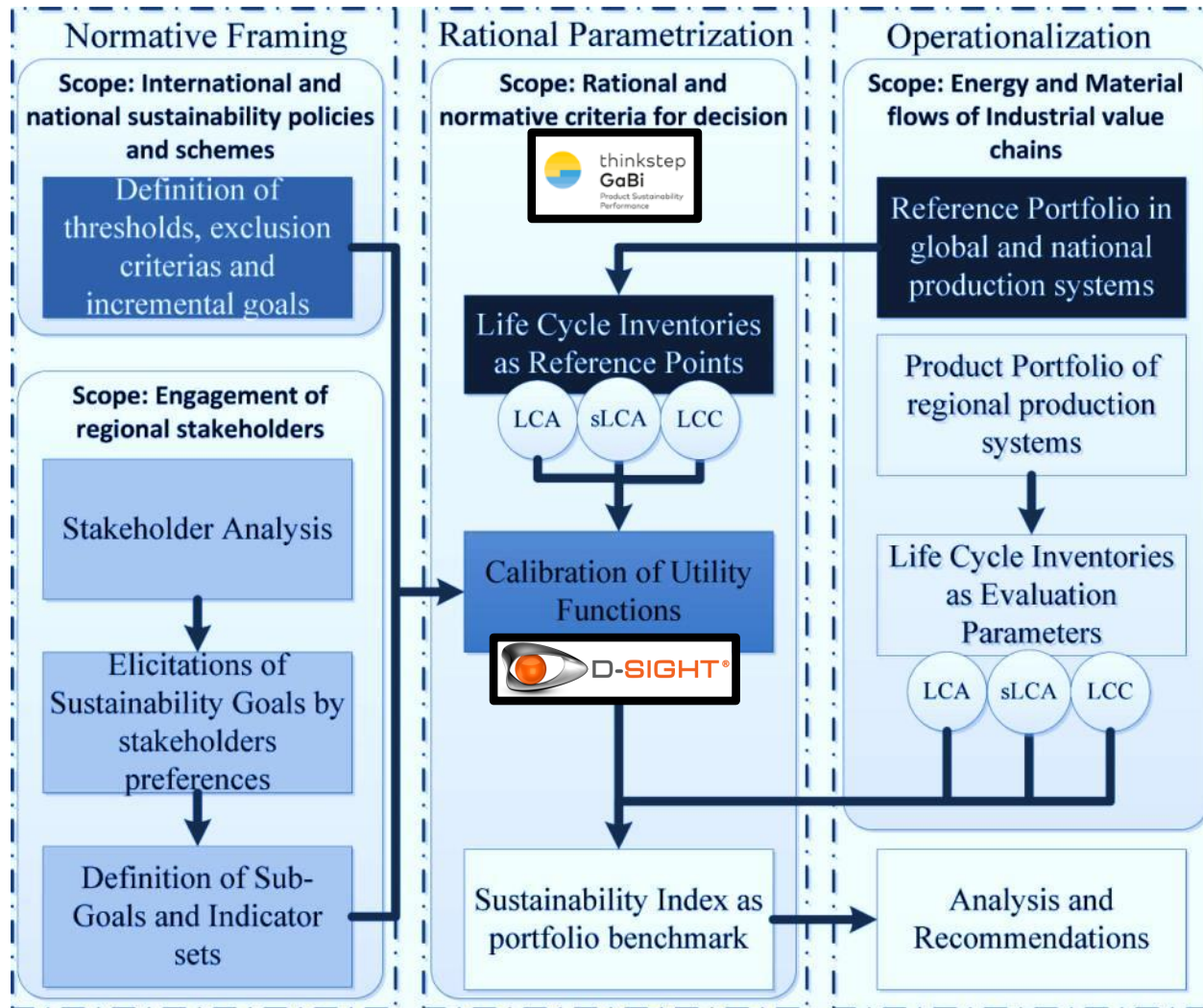
Sustainability monitoring

A diagram showing three blue arrows pointing from the left towards a table. A large green arrow points downwards from the table.

	a	b	c	Aggregation
Soziale Kennzahlen	8.5	4.5	5.5	Σ
Ökologische Kennzahlen	7.5	3.5	4.5	Σ
Ökonomische Kennzahlen	6.5	2.5	3.0	Σ
Technische Kennzahlen	0.2	0.6	0.5	Σ

- Collecting Life Cycle inventory data for socio-economic and environmental assessment of selected production chains
- Early identification of chances & risks (Hotspots) for development towards sustainable production and consumption

Σ Sustainability-Index



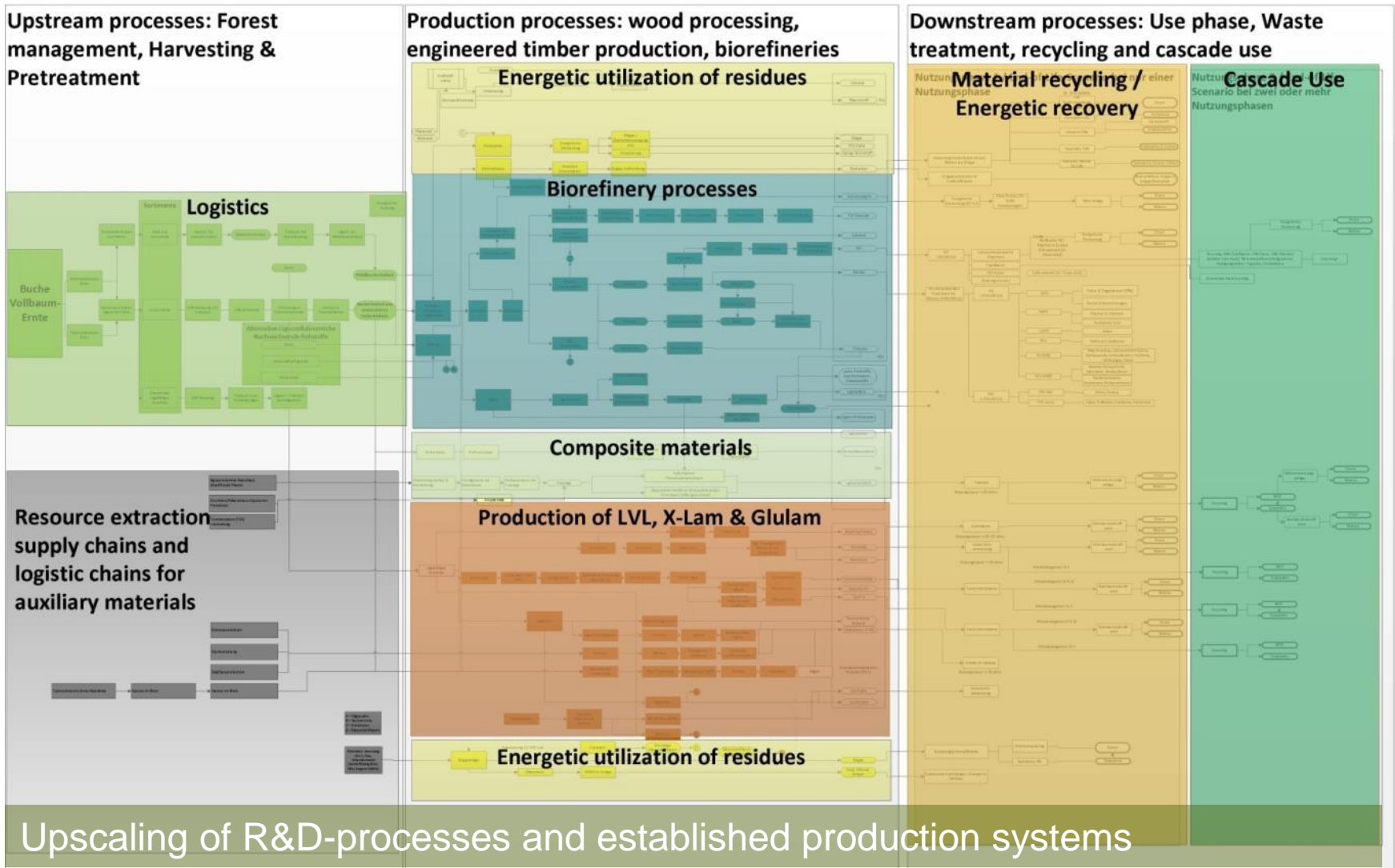
Main features

<h3>Implementation planning</h3>	<h3>Utility Functions:</h3>	<h3>Weighting of Indicators</h3>
<p>Combined monitoring (Ex-Post) and ex-ante evaluation</p>	<p>Combined indicator calibration through pair-wise comparisons or utility functions</p>	<p>Participative goal definition and indicator weighting</p>
<p>Resource constraints can be monitored, considered and managed over time</p>	<p>Integration of benchmarks for Sustainability assessment</p>	<p>Constant adjustment and integration of newly cooperating or conflicting stakeholder groups possible</p>

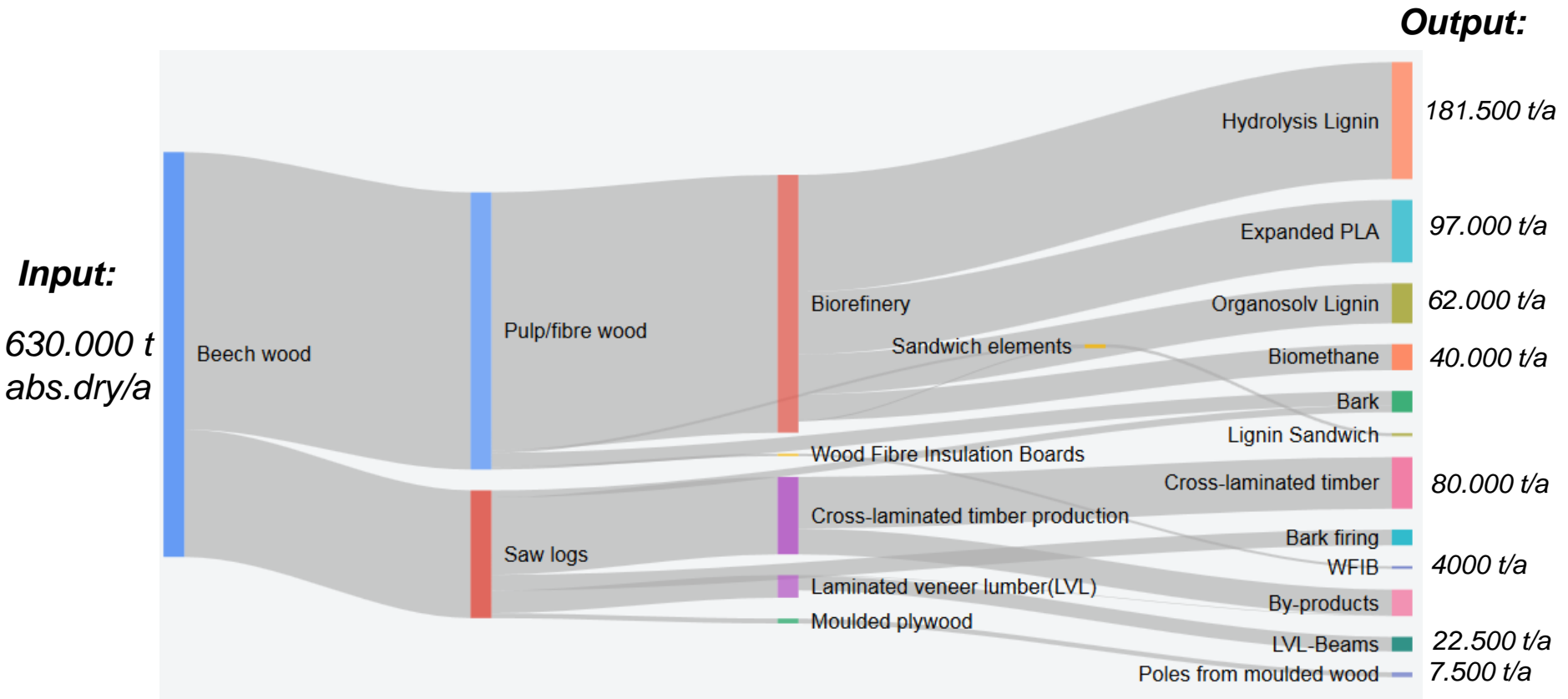
Software:



3. Materials and Methods (II): Case study system of the Spitzencluster Region (TRL 3 – 9)



3. Materials and Methods (III): Representative product basket case (TRL 7 - 9)



3. Materials and Methods (IV): Data sources along value chains and aggregation levels

Economic benchmarks



Forestry potentials & sustainability



Techn.-econ. data



Socio-econ. data



Env. benchmarks of production sites



Spec. process inventories



Env. product benchmarks

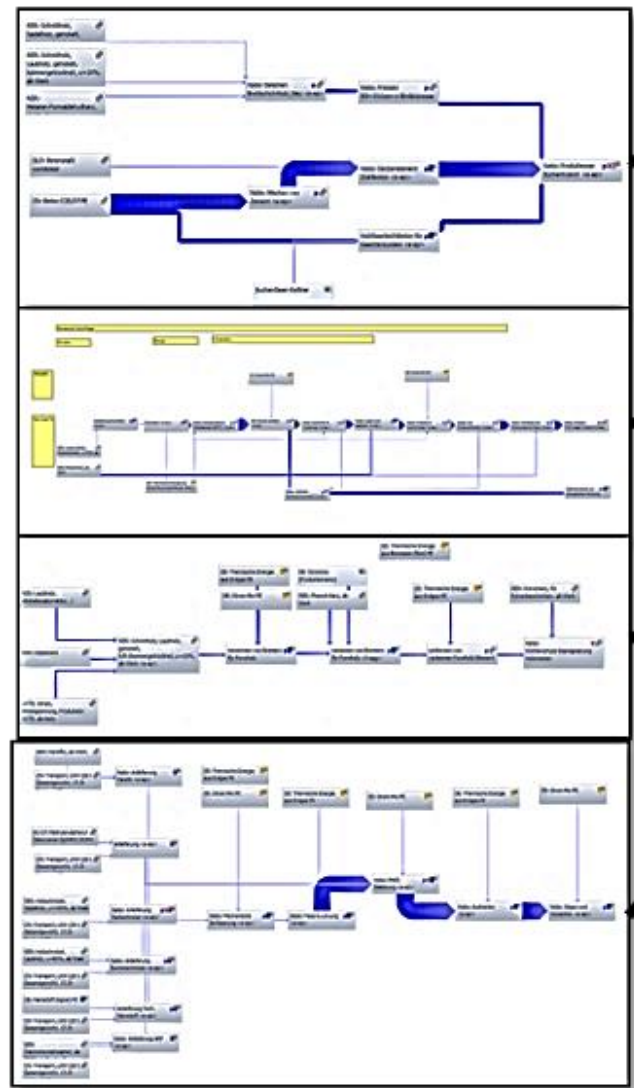


Techn. process benchmarks

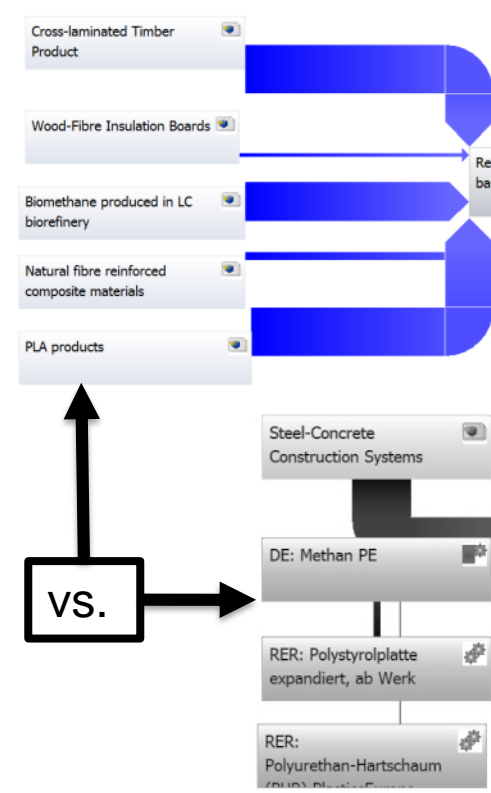


3. Materials and Methods (V): Extracting Life Cycle Impacts from a LCA-Modell of the product basket

Individual product chains



Product basket



Life Cycle Impacts

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT:

Parameter	Unit	A1-A3
Global warming potential	[kg CO2-Eq.]	0.634/2.27
Depletion potential of the stratospheric ozone layer	[kg CFC11-Eq.]	5.14E-08
Acidification potential of land and water	[kg SO2-Eq.]	0.0104
Eutrophication potential	[kg (PO4)3--Eq.]	0.00594
Formation tropospheric ozone photochemical oxidants	[kg Ethen Eq.]	-0.0004362
Abiotic depletion potential for non fossil resources	[kg Sb Eq.]	1.05E-06
Abiotic depletion potential for fossil resources	[MJ]	31.7

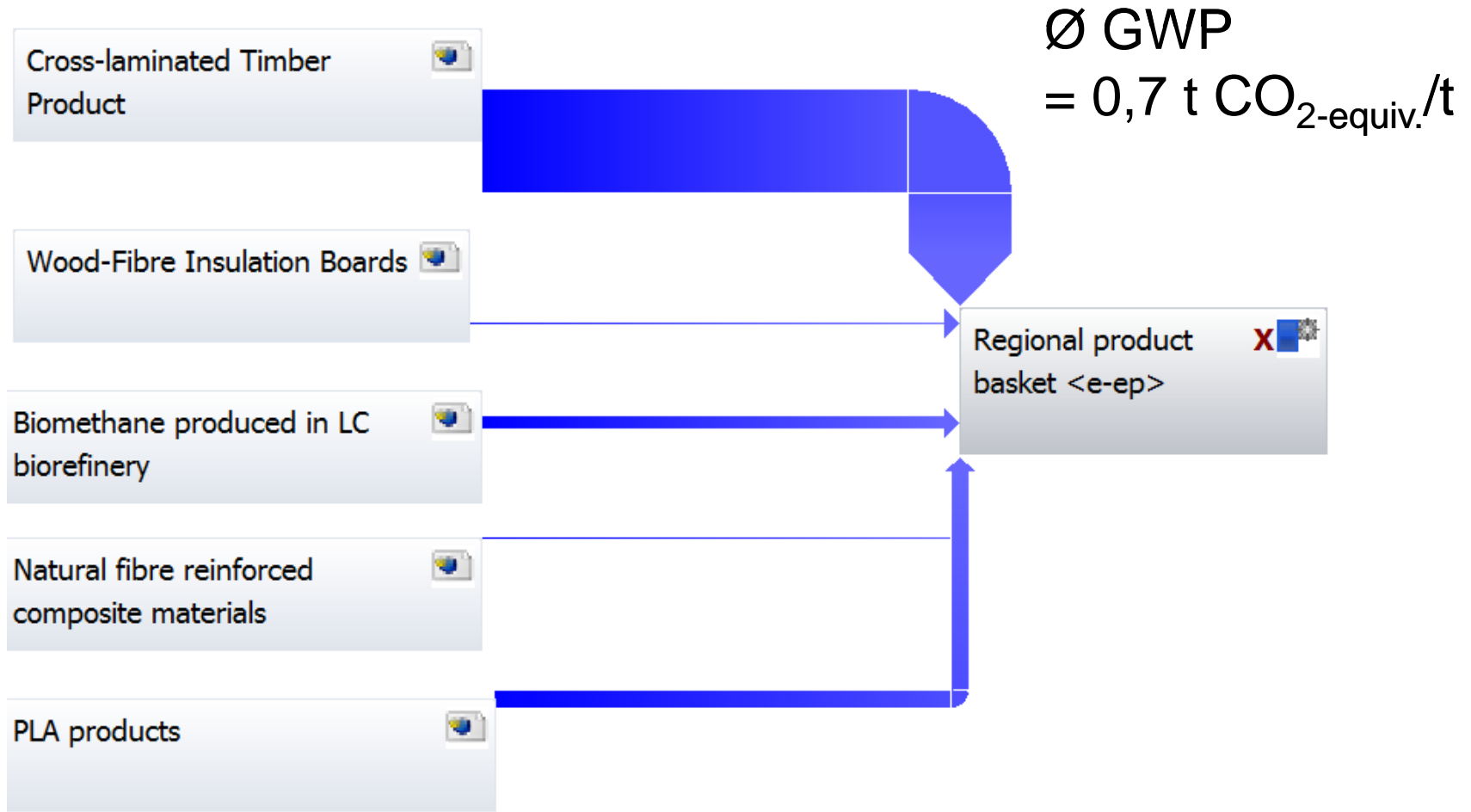
RESULTS OF THE LCA - RESOURCE USE:

Parameter	Unit	A1-A3
Renewable primary energy as energy carrier	[MJ]	18.1
Non renewable primary energy as energy carrier	[MJ]	37.6
Use of net fresh water	[m³]	1.66

RESULTS OF THE LCA - OUTPUT FLOWS AND WASTE CATEGORIES:

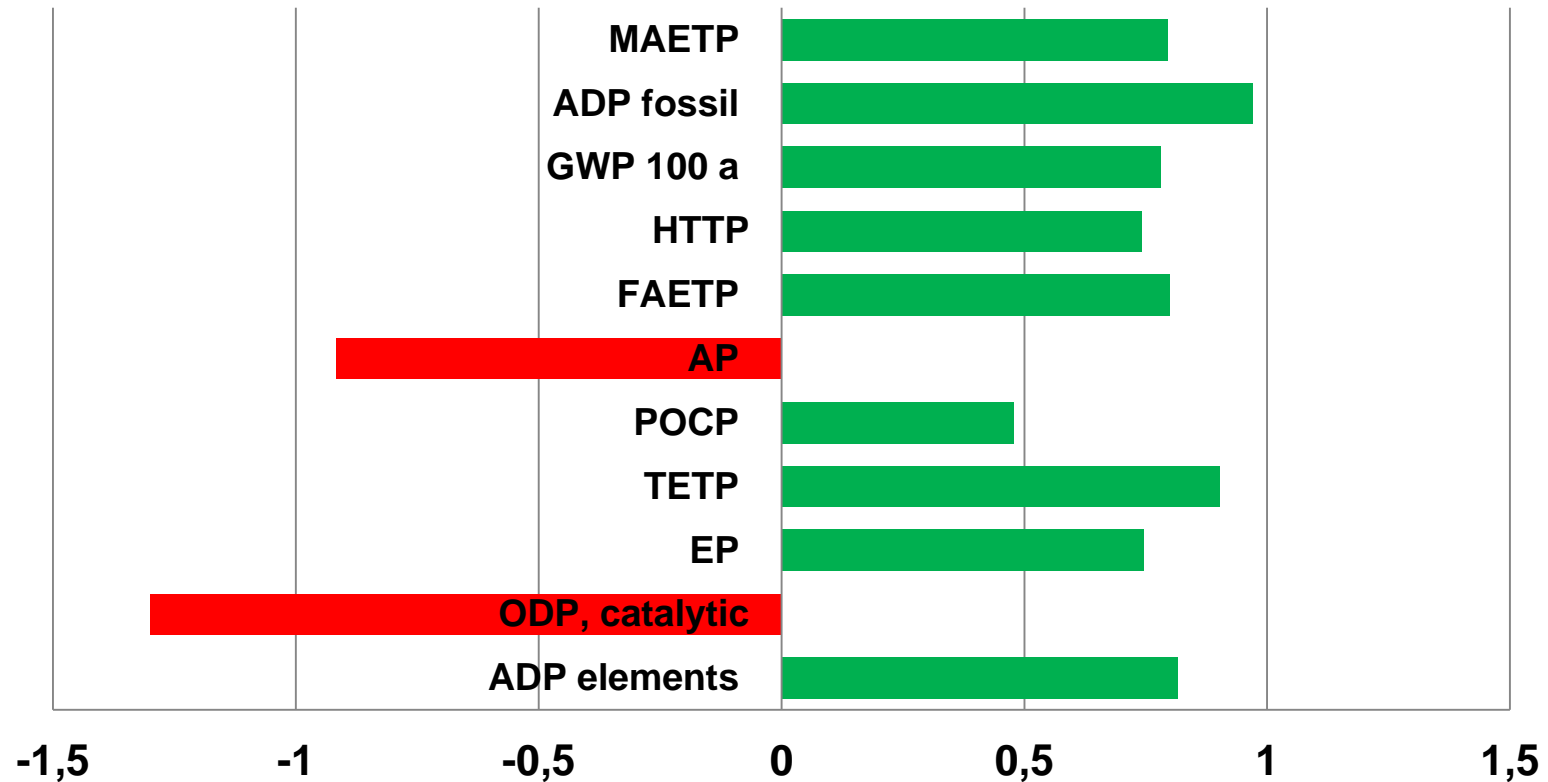
Parameter	Unit	A1-A3
Hazardous waste disposed	[kg]	0.0000947
Non hazardous waste disposed	[kg]	3.730
Radioactive waste disposed	[kg]	0.0017

4. Results (I): Varying weighted average of aggregated life cycle impacts



4. Results (II): Comparative LCA of the regional product basket

Relative advantage of the regional bio-based basket in comparison of CML 2013 Impacts



ADP elements: Abiotic depletion of elements [kg Sb-equiv.]

EP: Eutrophication potential [kg Phosphat-equiv.]

TETP: Terrestrial ecotoxicity potential [kg DCB-equiv.]

POCP: Photochemical ozone creation potential [kg Ethen-equiv.]

AP: Acidification potential [kg SO₂-equiv.]

HTTP: Human toxicity potential [kg DCB-equiv.]

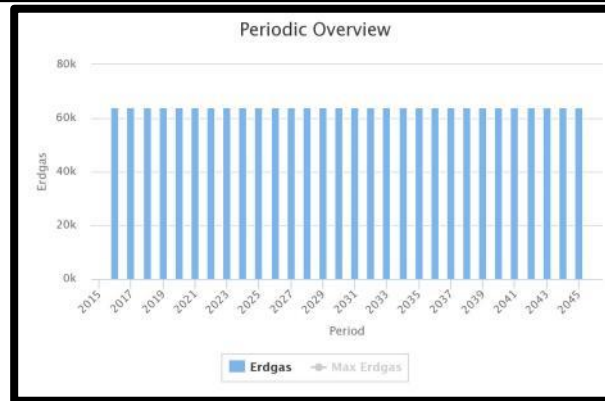
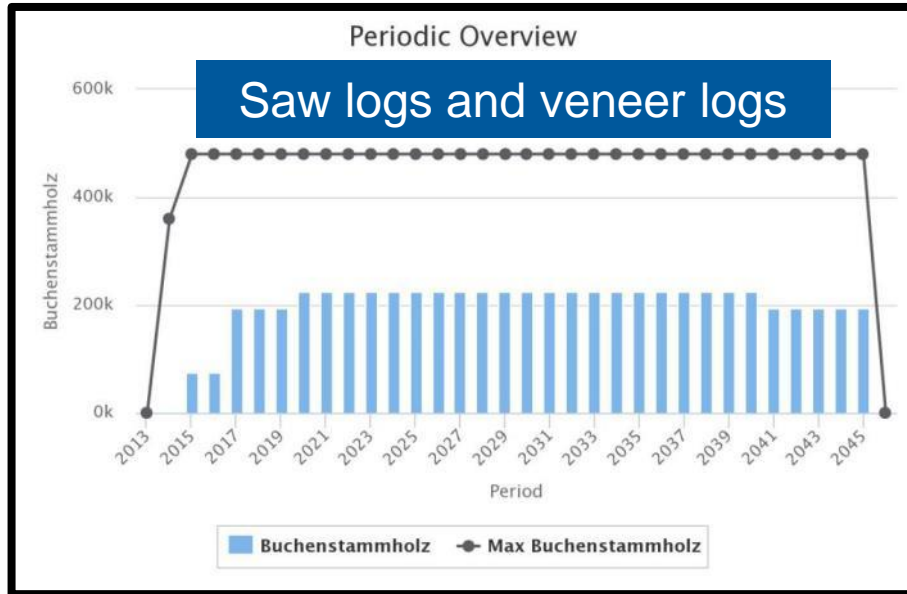
GWP 100 a: Global warming potential [kg CO₂-equiv.]

ADP fossil: Abiotic depletion of fossils [MJ]

MAETP: Marine aquatic ecotoxicity [kg DCB-equiv.]

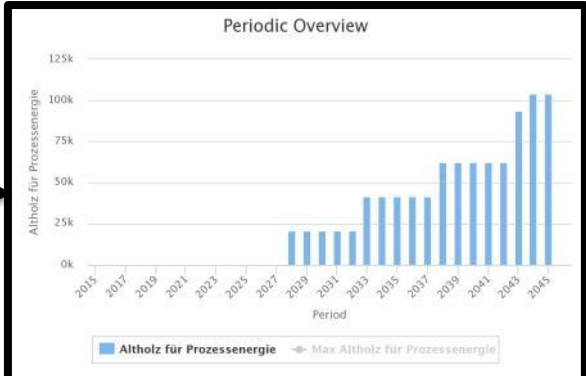
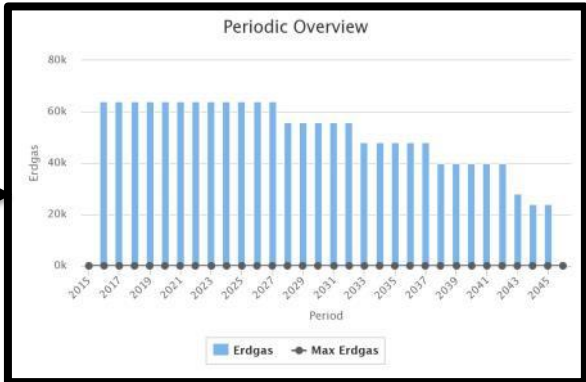
FAETP: Freshwater aquatic ecotoxicity potential [kg DCB-equiv.]

4.Results (III): Comparing cumulated resource use over time, decoupling and limits to growth



Use of Natural Gas

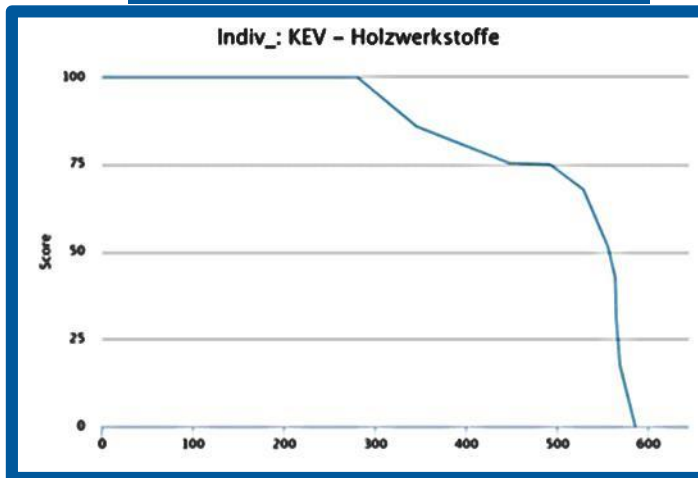
Substituting Natural Gas with biogenic heat



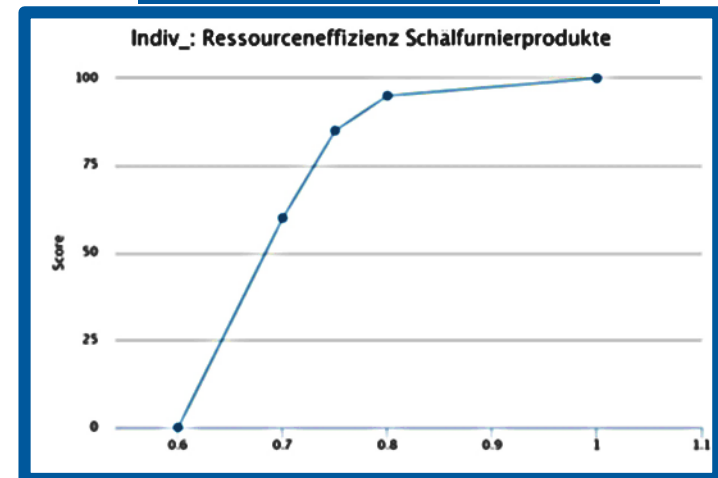
4. Results (IV): Benchmarking and definition of utility functions

Individual chains

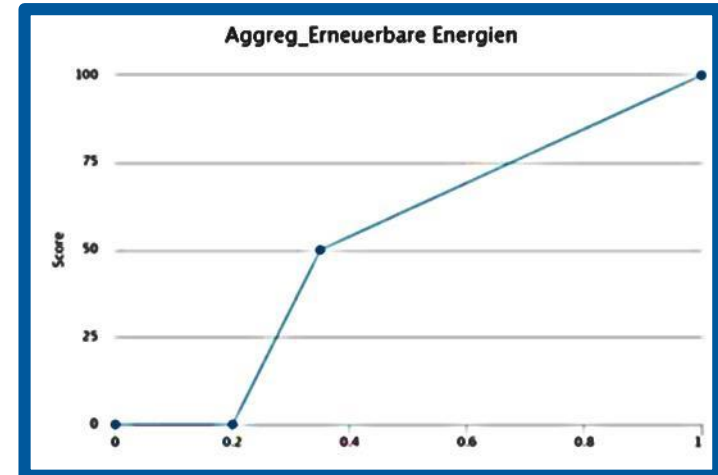
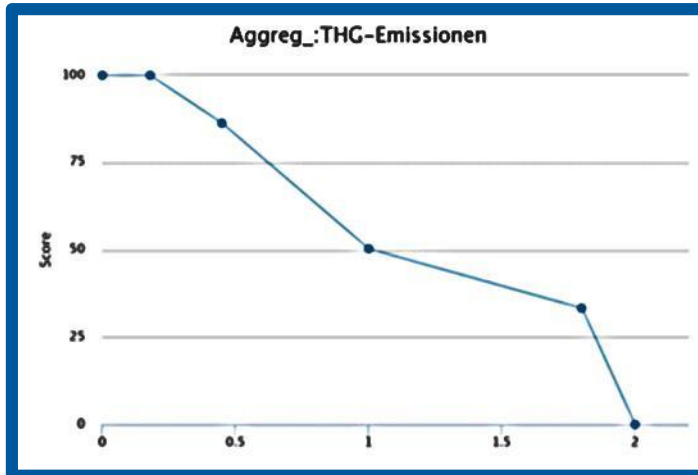
Min.



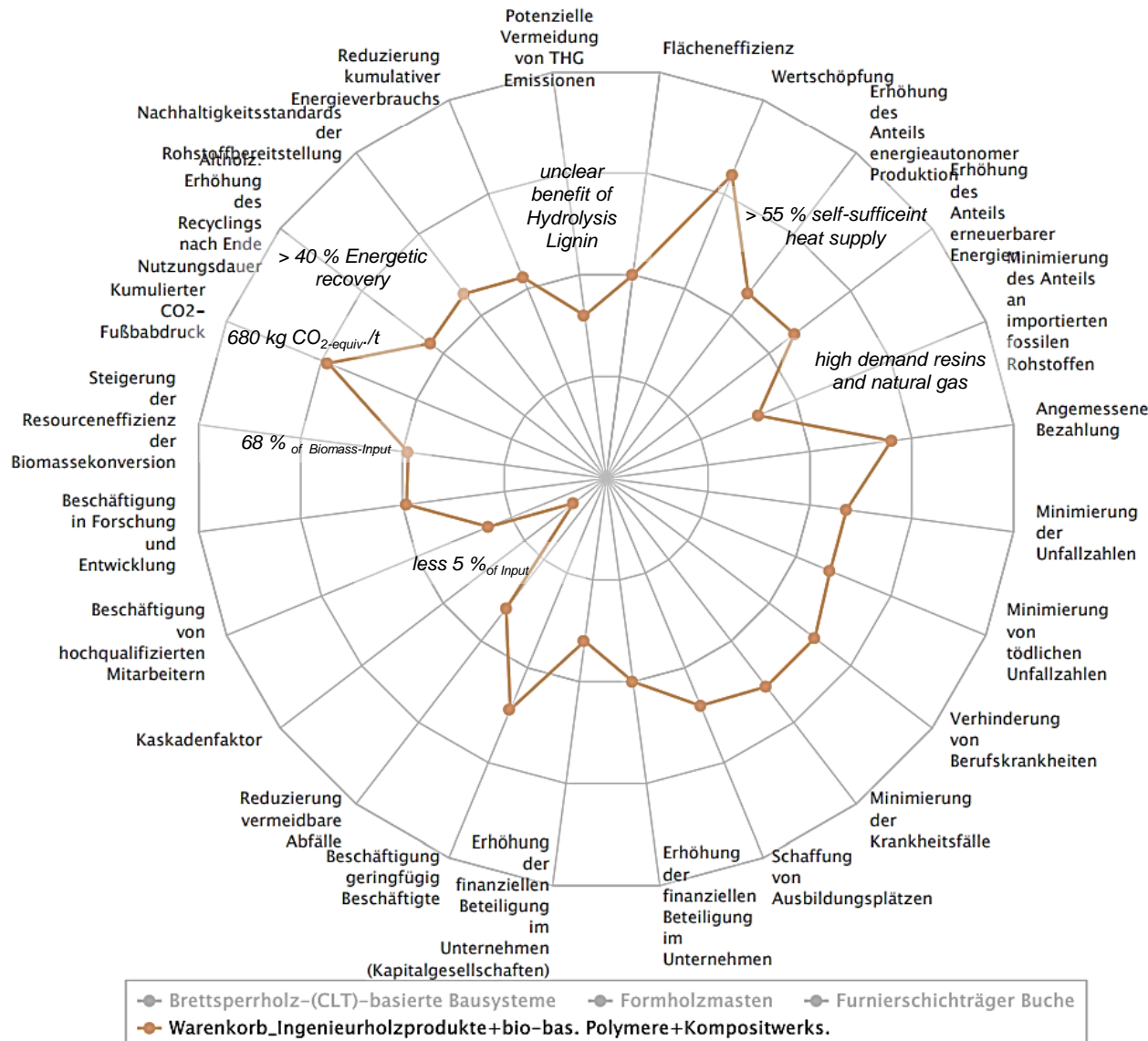
Max.



Aggregated networks



4. Results (V): Keeping indicators and product baskets on track of the radar



5. Conclusions (I): Capabilities of the monitoring tool

Single production systems can be evaluated as well as aggregated multi-product systems.

Resource flows can be traced and allocated to projects over time.

Specifying an “ideal “ path towards more sustainable regional resource conversion and tracking progress in achieving it.

Aggregation of sustainability metrics for biorefinery concepts and sLCA was realized and embedded into assessment scenarios.

5. Conclusions (II): Areas of applications and potential users of the tool

- R&D pipeline mgmt.* → Time and resource constraints can be set and performance indicators be adjusted
- Benchmarking* → Comparing products from partners vs. global competitors as well optimized scenarios for cooperation
- Reporting* → Communicating progress in sustainable use and conversion of regional biomass resources
- Regional councils* → Exposing options for sustainable growth and cooperation within bioeconomy regions
- Network managers* → Bringing the success stories of innovation and cooperation onto a single dashboard
- Plant managers* → Coordinating efforts for horizontal and vertical integrations of their supply chains with other plant managers

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